



Close Bend Radius Blocks for HB632

These adapters are used when bends are needed close to the end of the tube after the flare has been made, ferrule has been pre-set, or flange has been made. For flared or Ferulok fittings, attach tube end by threading tube nut onto the radius block threaded pin. To use this block with Seal-Lok fittings, Close Bend Adapters for Seal-Lok must be used to attach the tube to the radius block.



Fig. S31 — Close Bend Radius Block

Close Bend Radius Blocks – Inch Sizes

Size (in.)	Tube O.D. (in.)	Radius (in.)	Part No.
8	1/2	1 1/4	530597
10	5/8	1 1/2	530601
12	3/4	1 3/4	530605
14	7/8	2	530609
16	1	3	530613
20	1 1/4	3 3/4	530621
24	1 1/2	5	530625

Close Bend Radius Blocks – Metric Sizes

Tube O.D./ Size (mm)	Radius (mm)	Thread Size	Part No.
12	32	3/4-16	780185
14	38	7/8-14	780186
15	38	7/8-14	780187
16	38	7/8-14	780188
18	44	1 1/16-12	780189
20	44	1 1/16-12	780190
38	127	1 7/8-12	530625

Dimensions and pressures for reference only, subject to change.